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6 Counsel for Plaintiff

7 **UNITED STATES DISTRICT COURT**  
8 **CENTRAL DISTRICT OF CALIFORNIA**  
9 **EASTERN DIVISION**

10 UPSTREAM HOLDINGS, LLC,  
11  
12 Plaintiff,

13 v.

14 STEVEN C. BREKUNITCH,  
15 ERIC J. MORTENSON,  
16 BREK LEASING, LLC,  
17 CHARLES GARCIA,  
18 MARTIN LOPEZ, SR.,  
19 CARLOS LOPEZ,  
20 M & M MACHINERY,

21 and DOES 1-7

22 Defendants.

Case No.: [Case No.]

**COMPLAINT FOR PATENT  
INFRINGEMENT**

**JURY TRIAL DEMANDED**

**UPSTREAM HOLDING'S**

**COMPLAINT FOR PATENT INFRINGEMENT**

23 Plaintiff Upstream Holdings, LLC ("Upstream") for this Complaint against Defendants

24 Steven C. Brekunitch ("Brekunitch"), Eric J. Mortenson ("Mortenson"), Brek Leasing, LLC

25 ("Brek Leasing"), Charles Garcia ("Garcia"), Martin Lopez, Sr. ("Martin Lopez"), and Carlos

26 Lopez ("Carlos Lopez") and on information and belief alleges as follows:  
27  
28

**I. Parties**

1  
2 1. Upstream is a North Dakota Limited Liability Company with its principal place of  
3 business at 3003 32<sup>nd</sup> Avenue South, Ste 240, Fargo, ND 58103. Upstream is the assignee to  
4 United States Patent No. 10,519,668 (the '668 Patent)  
5

6 2. Defendant Steven E. Brekunitch is a resident of the state of Iowa who resides in Iowa  
7 Falls, Iowa.

8 3. Defendant Eric J. Mortenson is a resident of the state of Iowa who resides in Ames,  
9 Iowa.  
10

11 4. Defendant Brek Leasing, LLC, is now, and at all times herein was an Iowa Limited  
12 Liability Company with its principal place of business at 131 East Rocksylvania Avenue, Iowa  
13 Falls, IA 50126. Brekunitch is the majority owner of Brek Leasing. Upon information and  
14 belief, Mortenson is a minority member of Brek Leasing.  
15

16 5. Upon information and belief, Defendant Garcia is a resident of the state of California  
17 and resides in Lakewood, California.

18 6. Upon information and belief, Defendant Martin Lopez is a resident of the state of  
19 California and resides in Fontana, California.  
20

21 7. Upon information and belief, Defendant Carlos Lopez is a resident of the state of  
22 California and resides in San Bernardino County, California.

23 8. Upon information and belief, Defendant M & M Machinery, is now, and at all times  
24 herein was a California company with its principal place of business at 7740 Oleander Avenue,  
25 Fontana, CA 92336. Upon information and belief, Martin Lopez and Carlos Lopez are owners  
26 of M & M Machinery. Upon information and belief, M & M Machinery is not registered with  
27 the California Secretary of State.  
28

1 9. Upon information and belief, Defendant Brekunitch has done and continues to do  
2 business in the State of California, including the Central District, by, among other things,  
3 committing acts, either by himself or through intermediaries, that constitute the tort of  
4 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
5 and district.

7 10. Upon information and belief, Defendant Mortenson has done and continues to do  
8 business in the State of California, including the Central District, by, among other things,  
9 committing acts, either by himself or through intermediaries, that constitute the tort of  
10 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
11 and district.

13 11. Upon information and belief, Defendant Brek Leasing has done and continues to do  
14 business in the State of California, including the Central District, by, among other things,  
15 committing acts, either by itself or through intermediaries, that constitute the tort of  
16 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
17 and district.

19 12. Upon information and belief, Defendant Garcia has done and continues to do  
20 business in the State of California, including the Central District, by, among other things,  
21 committing acts, either by himself or through intermediaries, that constitute the tort of  
22 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
23 and district.

25 13. Upon information and belief, Defendant Martin Lopez has done and continues to do  
26 business in the State of California, including the Central District, by, among other things,  
27 committing acts, either by himself or through intermediaries, that constitute the tort of  
28

1 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
2 and district.

3 14. Upon information and belief, Defendant Carlos Lopez has done and continues to do  
4 business in the State of California, including the Central District, by, among other things,  
5 committing acts, either by himself or through intermediaries, that constitute the tort of  
6 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
7 and district.  
8

9 15. Upon information and belief, Defendant M & M Machinery has done and continues  
10 to do business in the State of California, including the Central District, by, among other things,  
11 committing acts, either by itself or through intermediaries, that constitute the tort of  
12 infringement of Upstream's United States Patent No. 10,519,668 (the '668 Patent) in this state  
13 and district.  
14

15 16. Plaintiff herein is unaware of the true names or capacities, whether they are  
16 individuals or business entities, of Does 1-7, and therefore sues them by such fictitious names  
17 and will seek leave of this Court to insert true names and capacities once they have been  
18 ascertained.  
19

20 17. At all times mentioned herein, Defendants, and each of them, inclusive of Does 1-7,  
21 were authorized and empowered by each other to act, and did so act, as agents of each other, and  
22 all of the things herein alleged to have been done in the capacity of such agency. Their  
23 collective actions led to both deliberate and willful patent infringement of the '668 Patent.  
24

## 25 II. JURISDICTION AND VENUE

26  
27  
28

1 18. The jurisdiction of this Court is proper under 28 U.S.C. §§ 1331, 1338. This action is  
2 suit for patent infringement under the patent laws of the United States, 35 U.S.C. § 1 et. seq.,  
3 including §§ 271 and 281.  
4

5 19. Venue is proper for this Court at least because all Defendants are responsible for acts  
6 of infringement occurring in the Central District of California, as alleged in this Complaint, and  
7 have manufactured or aided in the manufacture of infringing products in the Central District of  
8 California.  
9

10 20. Upon information and belief, the scope and extent of Defendants infringements can,  
11 in part, be confirmed and/or detailed from video footage from security cameras known to have  
12 been active at the Corona facility at the time the infringements occurred. Furthermore, upon  
13 information and belief, this footage has been backed up and/or stored electronically, offsite, on a  
14 cloud data storage medium.  
15

16 21. Defendants Brekunitch, Mortenson and Brek Leasing are currently subject to civil  
17 proceedings in the Superior Court of the State of California for the County of Riverside  
18 concerning claims against them of Unfair and Fraudulent Business Practices, Breach of Good  
19 Faith and Fair Dealing, Breach of Fiduciary Duty, Breach of Contract, False and Misleading  
20 Actions, Tortious Interference with Business Operations, Conversion and Racketeering  
21 Influenced and Corrupt Organizations (RICO).  
22

23 22. In March of 2020, Brekunitch and/or Brek Leasing entered into a relationship  
24 (hereinafter the Partnership) which qualifies as a general partnership pursuant to California's  
25 adoption of the Uniform Partnership Act of 1994 (§ 16100 et. seq.) with Contractor Metals,  
26 LLC, a Nebraska Limited Liability Company ("Contractor Metals") to manufacture custom roll  
27 forming equipment to produce articles consistent with designs and/or protections of the '668  
28

1 patent. The manufacturing of this machinery, and all related acts relevant to this machinery, was  
2 done either in Fontana, CA, (at M & M Machinery) or at a leased commercial space in Corona,  
3 CA, which are both within this Central District. Upon information and belief, Defendant  
4 Brekunitch has done business in the Central District either directly or through intermediaries.  
5 Accordingly, Defendant Brekunitch resides in the Central District as the term “reside” is defined  
6 in 28 U.S.C. § 1391(c) and therefore venue in the Central District is proper under 28 U.S.C. §§  
7 1391(b), 1400(b).  
8

9  
10 23. Brekunitch and/or Brek Leasing and Contractor Metals contracted with two vendors  
11 (one being M & M Machinery), each located in this Central District, to produce the custom roll  
12 forming equipment. Defendant Brekunitch and/or Brek Leasing initiated payment(s) to these  
13 vendors. Accordingly, Defendant Brekunitch resides in the Central District as the term “reside”  
14 is defined in 28 U.S.C. § 1391(c) and therefore venue in the Central District is proper under 28  
15 U.S.C. §§ 1391(b), 1400(b).  
16

17 24. Brekunitch and the Partnership contracted with the vendors to design and  
18 manufacture roll forming equipment and tooling and stamping tooling necessary to produce two  
19 unique designs protected by the ‘668 patent. These two unique designs were dubbed “K1” and  
20 “K2” by the equipment manufacturers.  
21

22 25. For all times relevant herein Garcia acted as an agent of M & M Machinery as their  
23 design engineer. Garcia, Martin Lopez, and Carlos Lopez spent over two years designing and  
24 manufacturing the roll forming equipment in both their Fontana, CA, location and the Corona,  
25 CA, leased space. Both of these properties are located within this Central District.  
26  
27  
28

1 26. For all times relevant herein, Garcia designed machinery components, in this Central  
2 District, while Martin Lopez and/or Carlos Lopez fabricated the components in this Central  
3 District.  
4

5 27. From March of 2020 to February of 2022, the roll forming equipment and all  
6 associated machinery tooling was located in this Central District. Accordingly, Defendant  
7 Brekunitch resides in the Central District as the term “reside” is defined in 28 U.S.C. § 1391(c)  
8 and therefore venue in the Central District is proper under 28 U.S.C. §§ 1391(b), 1400(b).  
9

10 28. On July 30<sup>th</sup>, 2020, Contractor Metals and Brekunitch signed a lease for commercial  
11 space located at 139 N Maple St, Unit E, Corona, California 92880 in this Central District. By  
12 August 15, 2020, all roll forming equipment, associated machinery, tooling, dies, and equipment  
13 necessary for production were located inside this commercial space. Upon information and  
14 belief, Brekunitch maintained this lease until March 1, 2022. Accordingly, Defendant  
15 Brekunitch resides in the Central District as the term “reside” is defined in 28 U.S.C. § 1391(c)  
16 and therefore venue in the Central District is proper under 28 U.S.C. §§ 1391(b), 1400(b).  
17

18 29. On December 3, 2021, in response to an ongoing dispute with Brekunitch, Eric  
19 Bachman, then owner of the ‘668 patent, informed Brekunitch and/or Brek Leasing that “you  
20 may no longer market, sell, distribute, or produce any product which will violate [the ‘668  
21 patent]”. (The full and complete notice Brekunitch and/or Brek Leasing received is incorporated  
22 herein and marked as Exhibit A). Upon information and belief, Brekunitch ignored this notice  
23 and later produced products protected by the ‘668 patent in the Corona commercial space and  
24 may have distributed them from the Corona commercial space through interstate commerce.  
25 Upon information and belief, Defendant Brekunitch has committed the tort of patent  
26 infringement in the Central District. Accordingly, Defendant Brekunitch resides in the Central  
27  
28



1 District as the term “reside” is defined in 28 U.S.C. § 1391(c) and therefore venue in the Central  
2 District is proper under 28 U.S.C. §§ 1391(b), 1400(b).

3  
4 30. Upon information and belief, Mortenson participated with Brekunitch in the  
5 production of articles protected by the ‘668 patent in the Corona commercial space. These  
6 actions took place within this Central District. Therefore, upon information and belief,  
7 Defendant Mortenson has committed the tort of patent infringement in the Central District.  
8 Accordingly, Defendant Mortenson resides in the Central District as the term “reside” is defined  
9 in 28 U.S.C. § 1391(c) and therefore venue in the Central District is proper under 28 U.S.C. §§  
10 1391(b), 1400(b).

11  
12 31. On February 23, 2022, Brekunitch and Mortenson removed all roll forming  
13 equipment, associated machinery, tooling, dies and equipment necessary to manufacture articles  
14 protected by the ‘668 patent from 139 N Maple St, Unit E, Corona, California 92880. These  
15 actions were taken without the knowledge and/or consent of Contractor Metals and/or other  
16 individuals/entities from whom Brekunitch and/or Brek Leasing needed consent before these  
17 actions were taken. Upon information and belief, from this point forward to present time, all of  
18 the custom tooling, dies and roll forming equipment associated with the production of articles  
19 protected by the ‘668 patent remain in the possession of Brekunitch, Mortenson and/or Brek  
20 Leasing. These articles, necessary to violate the ‘668 patent, were stolen from a commercial  
21 space located in this Central District. Accordingly, Defendants Brekunitch and Mortenson  
22 reside in the Central District as the term “reside” is defined in 28 U.S.C. § 1391(c) and therefore  
23 venue in the Central District is proper under 28 U.S.C. §§ 1391(b), 1400(b).

24  
25  
26  
27 32. Defendant Brekunitch is subject to the personal jurisdiction in California and this  
28 district.



1 33. Defendant Mortenson is subject to the personal jurisdiction in California and this  
2 district.

3 34. Defendant Brek Leasing is subject to the personal jurisdiction in California and this  
4 district.  
5

6 35. Upon information and belief, Defendant Garcia has done business in the Central  
7 District either directly or through intermediaries. Upon information and belief, Garcia  
8 participated in the production of articles protected by the '668 patent in the Corona commercial  
9 space. Upon information and belief, Defendant Garcia has committed the tort of patent  
10 infringement in the Central District. Accordingly, Defendant Garcia resides in the Central  
11 District as the term "reside" is defined in 28 U.S.C. § 1391(c) and therefore venue in the Central  
12 District is proper under 28 U.S.C. §§ 1391(b), 1400(b).  
13

14 36. Defendant Garcia is subject to the personal jurisdiction in California and this district.  
15

16 37. Upon information and belief, Defendant Martin Lopez has done business in the  
17 Central District either directly or through intermediaries. Upon information and belief, Martin  
18 Lopez participated in the production of articles protected by the '668 patent in the Corona  
19 commercial space. Upon information and belief, Defendant Martin Lopez has committed the  
20 tort of patent infringement in the Central District. Accordingly, Defendant Martin Lopez resides  
21 in the Central District as the term "reside" is defined in 28 U.S.C. § 1391(c) and therefore venue  
22 in the Central District is proper under 28 U.S.C. §§ 1391(b), 1400(b).  
23

24 38. Defendant Martin Lopez is subject to the personal jurisdiction in California and this  
25 district.  
26

27 39. Upon information and belief, Defendant Carlos Lopez has done business in the  
28 Central District either directly or through intermediaries. Upon information and belief, Carlos

1 Lopez participated in the production of articles protected by the '668 patent in the Corona  
2 commercial space. Upon information and belief, Defendant Carlos Lopez has committed the tort  
3 of patent infringement in the Central District. Accordingly, Defendant Carlos Lopez resides in  
4 the Central District as the term "reside" is defined in 28 U.S.C. § 1391(c) and therefore venue in  
5 the Central District is proper under 28 U.S.C. §§ 1391(b), 1400(b).  
6

7 40. Defendant Carlos Lopez is subject to the personal jurisdiction in California and this  
8 district.  
9

10 41. Defendant M & M Machinery is subject to the personal jurisdiction in California and  
11 this district.

12 **III. INFRINGEMENT OF UNITED STATES PATENT NO. No. 10,519,668**

13 42. Upstream repeats and realleges each of the allegations contained in the paragraphs  
14 above.  
15

16 43. The United States Patent and Trademark Office duly and legally issued the '668  
17 patent (attached as Exhibit B), of which Eric Bachman is listed as the inventor, on December 31,  
18 2019.  
19

20 44. Upstream is the owner by assignment and as such is the owner of all right, title and  
21 interest in the Asserted Patent, including all rights to pursue and collect for damages for past,  
22 present and future infringement of the Asserted Patent.

23 45. The '668 patent describes an apparatus for prevention of pests and debris from rain  
24 gutters.  
25

26 46. Each claim of the 668 patent is valid and enforceable.

27 47. Defendant Brekunitch, without permission of Upstream, has been and still is  
28 infringing one or more claims of the '668 Patent as infringement is defined by 35 U.S.C. §

1 271(a)(b)(c). Upstream requests an award of its actual damages caused by such infringement  
2 pursuant to 35 U.S.C. § 284.

3  
4 48. To the extent that Defendant Brekunitch has continued or does continue its infringing  
5 activities after receiving notice of the '668 Patent, such infringement is willful, entitling  
6 Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition, this is an  
7 "exceptional case" justifying an award of attorneys' fees and costs to Upstream pursuant to 35  
8 U.S.C. § 285.

9  
10 49. Upstream believes that Defendant Brekunitch will continue to infringe the '668  
11 Patent unless enjoined by this Court. Upstream requests, in addition to an award of its actual  
12 damages that have accrued to the date of the Judgment, a permanent injunction against  
13 infringement from the date of the Judgment until expiration of the '668 Patent.

14  
15 50. Defendant Mortenson, without permission of Upstream, has been and still is  
16 infringing one or more claims of the '668 Patent as infringement is defined by 35 U.S.C. §  
17 271(a)(b)(c). Upstream requests an award of its actual damages caused by such infringement  
18 pursuant to 35 U.S.C. § 284.

19  
20 51. To the extent that Defendant Mortenson has continued or does continue its infringing  
21 activities after receiving notice of the '668 Patent, such infringement is willful, entitling  
22 Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition, this is an  
23 "exceptional case" justifying an award of attorneys' fees and costs to Upstream pursuant to 35  
24 U.S.C. § 285.

25  
26 52. Upstream believes that Defendant Mortenson will continue to infringe the '668  
27 Patent unless enjoined by this Court. Upstream requests, in addition to an award of its actual  
28

1 damages that have accrued to the date of the Judgement, a permanent injunction against  
2 infringement from the date of the Judgement until expiration of the '668 Patent.

3 53. Defendant Brek Leasing, without permission of Upstream, has been and still is  
4 infringing one or more claims of the '668 Patent as infringement is defined by 35 U.S.C. §  
5 271(a)(b)(c). Upstream requests an award of its actual damages caused by such infringement  
6 pursuant to 35 U.S.C. § 284.  
7

8 54. To the extent that Defendant Brek Leasing has continued or does continue its  
9 infringing activities after receiving notice of the '668 Patent, such infringement is willful,  
10 entitling Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition,  
11 this is an "exceptional case" justifying an award of attorneys' fees and costs to Upstream  
12 pursuant to 35 U.S.C. § 285.  
13

14 55. Upstream believes that Defendant Brek Leasing will continue to infringe the '668  
15 Patent unless enjoined by this Court. Upstream requests, in addition to an award of its actual  
16 damages that have accrued to the date of the Judgement, a permanent injunction against  
17 infringement from the date of the Judgement until expiration of the '668 Patent.  
18

19 56. Defendant Garcia, without permission of Upstream, has been and still is infringing  
20 one or more claims of the '668 Patent as infringement is defined by 35 U.S.C. § 271(a)(b)(c).  
21 Upstream requests an award of its actual damages caused by such infringement pursuant to 35  
22 U.S.C. § 284.  
23

24 57. To the extent that Defendant Garcia has continued or does continue its infringing  
25 activities after receiving notice of the '668 Patent, such infringement is willful, entitling  
26 Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition, this is an  
27  
28

1 “exceptional case” justifying an award of attorneys’ fees and costs to Upstream pursuant to 35  
2 U.S.C. § 285.

3 58. Upstream believes that Defendant Garcia will continue to infringe the ‘668 Patent  
4 unless enjoined by this Court. Upstream requests, in addition to an award of its actual damages  
5 that have accrued to the date of the Judgement, a permanent injunction against infringement  
6 from the date of the Judgement until expiration of the ‘668 Patent.  
7

8 59. Defendant Martin Lopez, without permission of Upstream, has been and still is  
9 infringing one or more claims of the ‘668 Patent as infringement is defined by 35 U.S.C. §  
10 271(a)(b)(c). Upstream requests an award of its actual damages caused by such infringement  
11 pursuant to 35 U.S.C. § 284.  
12

13 60. To the extent that Defendant Martin Lopez has continued or does continue its  
14 infringing activities after receiving notice of the ‘668 Patent, such infringement is willful,  
15 entitling Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition,  
16 this is an “exceptional case” justifying an award of attorneys’ fees and costs to Upstream  
17 pursuant to 35 U.S.C. § 285.  
18

19 61. Upstream believes that Defendant Martin Lopez will continue to infringe the ‘668  
20 Patent unless enjoined by this Court. Upstream requests, in addition to an award of its actual  
21 damages that have accrued to the date of the Judgement, a permanent injunction against  
22 infringement from the date of the Judgement until expiration of the ‘668 Patent.  
23

24 62. Defendant Carlos Lopez, without permission of Upstream, has been and still is  
25 infringing one or more claims of the ‘668 Patent as infringement is defined by 35 U.S.C. §  
26 271(a)(b)(c). Upstream requests an award of its actual damages caused by such infringement  
27 pursuant to 35 U.S.C. § 284.  
28

1 63. To the extent that Defendant Carlos Lopez has continued or does continue its  
2 infringing activities after receiving notice of the '668 Patent, such infringement is willful,  
3 entitling Upstream to the recovery of treble damages pursuant to 35 U.S.C. § 284. In addition,  
4 this is an "exceptional case" justifying an award of attorneys' fees and costs to Upstream  
5 pursuant to 35 U.S.C. § 285.

7 64. Upstream believes that Defendant Carlos Lopez will continue to infringe the '668  
8 Patent unless enjoined by this Court. Upstream requests, in addition to an award of its actual  
9 damages that have accrued to the date of the Judgement, a permanent injunction against  
10 infringement from the date of the Judgement until expiration of the '668 Patent.

12 65. On information and belief, Upstream alleges that Garcia, Martin Lopez and/or Carlos  
13 Lopez continue in a role of consultancy, with the ongoing functions of the roll forming  
14 equipment that they designed and/or fabricated, relationship with the other Defendants.

16 66. Upstream has been damaged by Defendants' infringement of the '668 Patent and will  
17 suffer additional irreparable damage unless Defendants are enjoined from continuing to infringe  
18 the '668 Patent.

19 67. Upstream demands trial by jury for all issues relating to this claim.

21 68. On information and belief, Defendants' infringement has been willful and continues  
22 to be, at least since notice of this Complaint.

#### 23 IV. PRAYER FOR RELIEF

24 69. Upstream, therefore, prays that the Court enter Judgement in its favor against all the  
25 Defendants granting the following relief:

- 27 a) enter judgement for Upstream that Defendants have willfully infringed, and are  
28 willfully infringing one or more claims of the Asserted Patent;



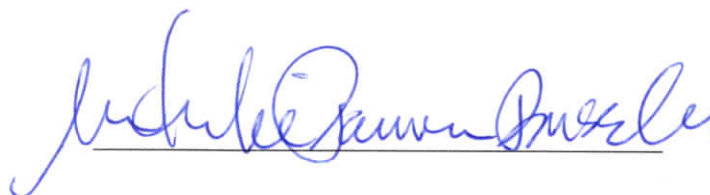
- b) issue a preliminary injunction enjoining Defendants (including officers, directors, employees, agents, and all persons acting in concert with them) from infringing the Asserted Patent;
- c) a permanent injunction prohibiting further infringement by all Defendants (including officers, directors, employees, agents, and all persons acting in concert with them);
- d) an award of Upstream’s actual damages, including costs, prejudgment interest, and postjudgment interest;
- e) a trebling of damages due to deliberate and willful infringement;
- f) a finding that this is an exceptional case and an award of Upstream’s attorneys’ fees and costs;
- g) a declaration that the ‘668 Patent is valid, enforceable, and infringed by Defendants;
- h) such other and further relief as the Court deems just.

**DEMAND FOR JURY TRIAL**

Pursuant to Fed. R. Civ. P. 38, Upstream demands trial by jury of all issues so triable.

DATED: 5-23-2022

Respectfully submitted,



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**Attorney for Plaintiff,  
UPSTREAM HOLDINGS, LLC**



**LIST OF EXHIBITS**

<b>EXHIBIT</b>	<b>PAGE</b>	<b>DESCRIPTION</b>
A	17	BREKUNITCH CEASE & DESIST
B	18	US PATENT NO. 10,519,668

**LIST OF EXHIBITS**

<b>EXHIBIT</b>	<b>PAGE</b>	<b>DESCRIPTION</b>
A	17	BREKUNITCH CEASE & DESIST
B	18	US PATENT NO. 10,519,668

**EXHIBIT A**

Steve Brekunitch and/or Brek Leasing:

The purpose of this message is to inform you and/or Brek Leasing (an Iowa Limited Liability Company), or any additional entity that you are affiliated with, that you may no longer market, sell, distribute, or produce any product which will violate United States Patent US10519668B1.

**If a comprehensive agreement is not reached within 7 days you are hereby instructed that you must destroy all existing dies, rolls, design plans, manufactured product and any other related material which would violate US10519668B1. Please be advised that United States Patent Law provides for treble damages, costs and attorney fees for willful violation of the act. This serves as notice that any violation by you, Brek Leasing, any other entity that you are affiliated with and/or your agents will be deemed to constitute a willful violation since you have now been informed of the foregoing.**

Proof of the destruction will be required by onsite inspection within 48 hours of December 10th, 2021 at 5 PM CST which is the deadline for the above referenced individuals and/or entities to enter into a comprehensive agreement with the sole patent owner, Eric Bachman.

The proposed onsite inspection time will require twenty-four hours written notice from the above mentioned individuals or entity agents to Eric Bachman, will be videotaped and an off duty law enforcement officer(s) will be present.

The onsite inspection will take place at 139 N Maple St Units D & E, Corona, CA 92878.

Please be advised that if any manufacturing equipment (including tooling and dies) related to the above referenced patent is moved from its present location an immediate lawsuit will be filed in Federal District Court against Steve Brekunitch and Brek Leasing for violation of United States Patent laws.



US010519668B1

**EXHIBIT B**

(12) **United States Patent**  
**Bachman**

(10) **Patent No.:** **US 10,519,668 B1**  
(45) **Date of Patent:** **Dec. 31, 2019**

(54) **APPARATUS FOR PREVENTION OF PESTS AND DEBRIS FROM GUTTERS**

(71) Applicant: **Eric J. Bachman**, Omaha, NE (US)

(72) Inventor: **Eric J. Bachman**, Omaha, NE (US)

(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **15/838,102**

(22) Filed: **Dec. 11, 2017**

**Related U.S. Application Data**

(63) Continuation-in-part of application No. 15/584,698, filed on May 2, 2017, now abandoned.

(60) Provisional application No. 62/330,821, filed on May 2, 2016.

(51) **Int. Cl.**  
**E04D 13/076** (2006.01)

(52) **U.S. Cl.**  
CPC ..... **E04D 13/076** (2013.01)

(58) **Field of Classification Search**  
CPC ..... **E04D 13/076**  
USPC ..... **52/12**  
See application file for complete search history.

(56) **References Cited**

**U.S. PATENT DOCUMENTS**

- 4,418,504 A \* 12/1983 Lassiter ..... E04D 13/076  
210/474
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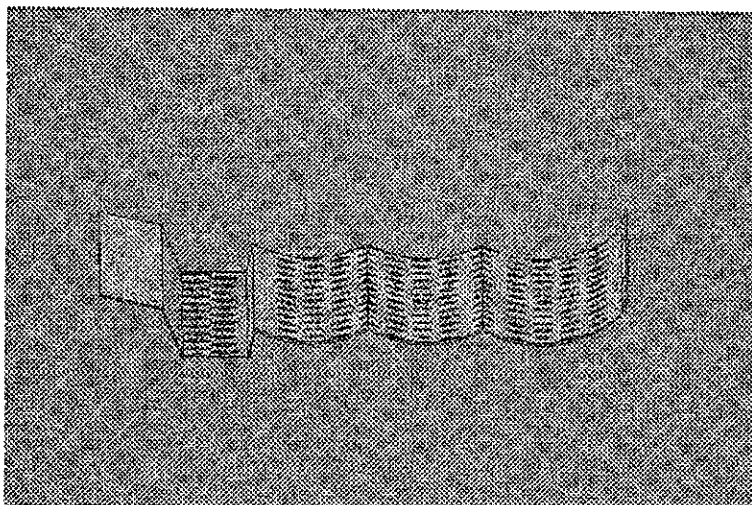
*Primary Examiner* — Babajide A Demuren

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(57) **ABSTRACT**

The present disclosure is an apparatus for prevention of pests and debris from gutters. The apparatus for prevention of pests and debris from gutters may include a cover for protecting a gutter. The cover may include a plurality of apertures aligned to capture the water flowing from the roof of a structure. It is contemplated that a first portion of the cover may include apertures of a first size while a second portion of the cover may include apertures of a second size, where the second size is greater than the first size. Additionally, apparatus for prevention of pests and debris for gutters may include a fascia plate to protect the fascia gap between the roof of a structure and the gutter. The fascia plate may include pre-made slots to allow ventilation and improve installation by providing cutouts to allow quick adjustment in the vertical height of the fascia plate while being installed.

**13 Claims, 8 Drawing Sheets**

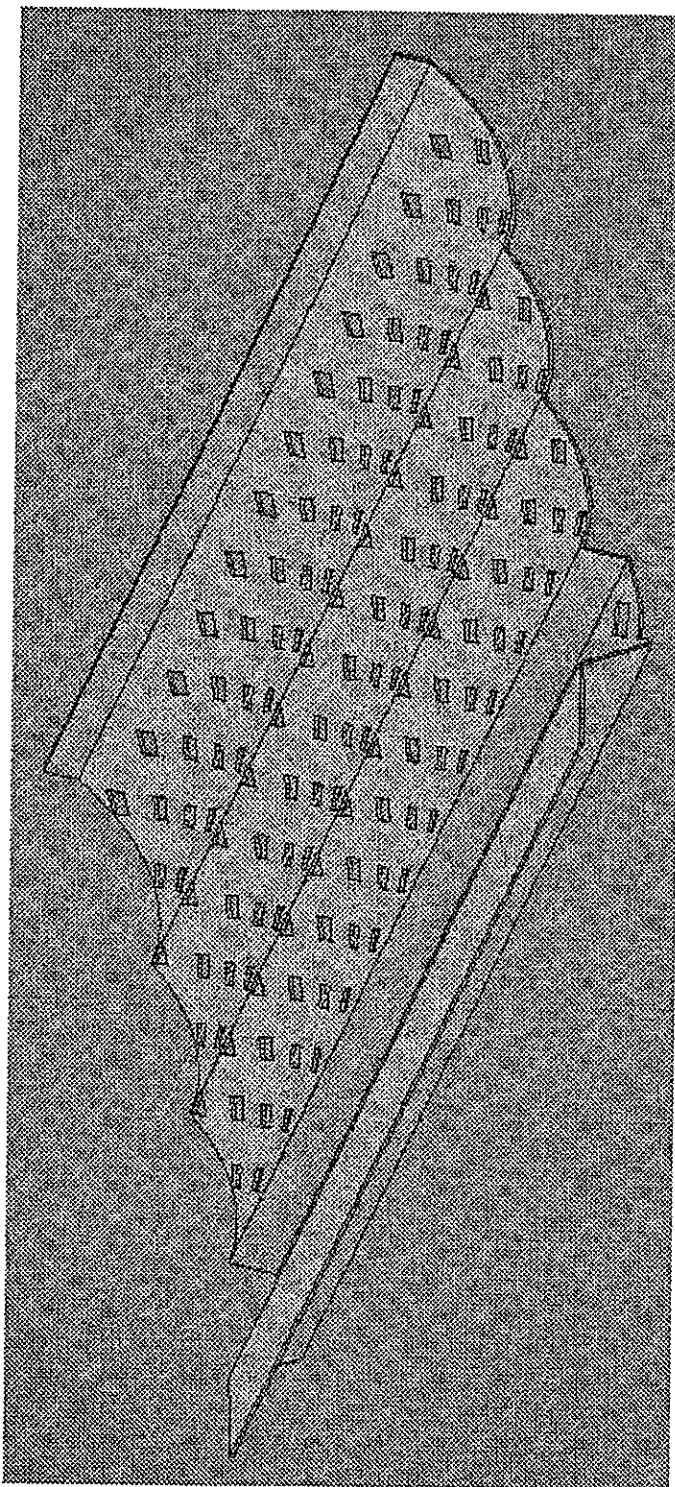


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**Fig. 1**

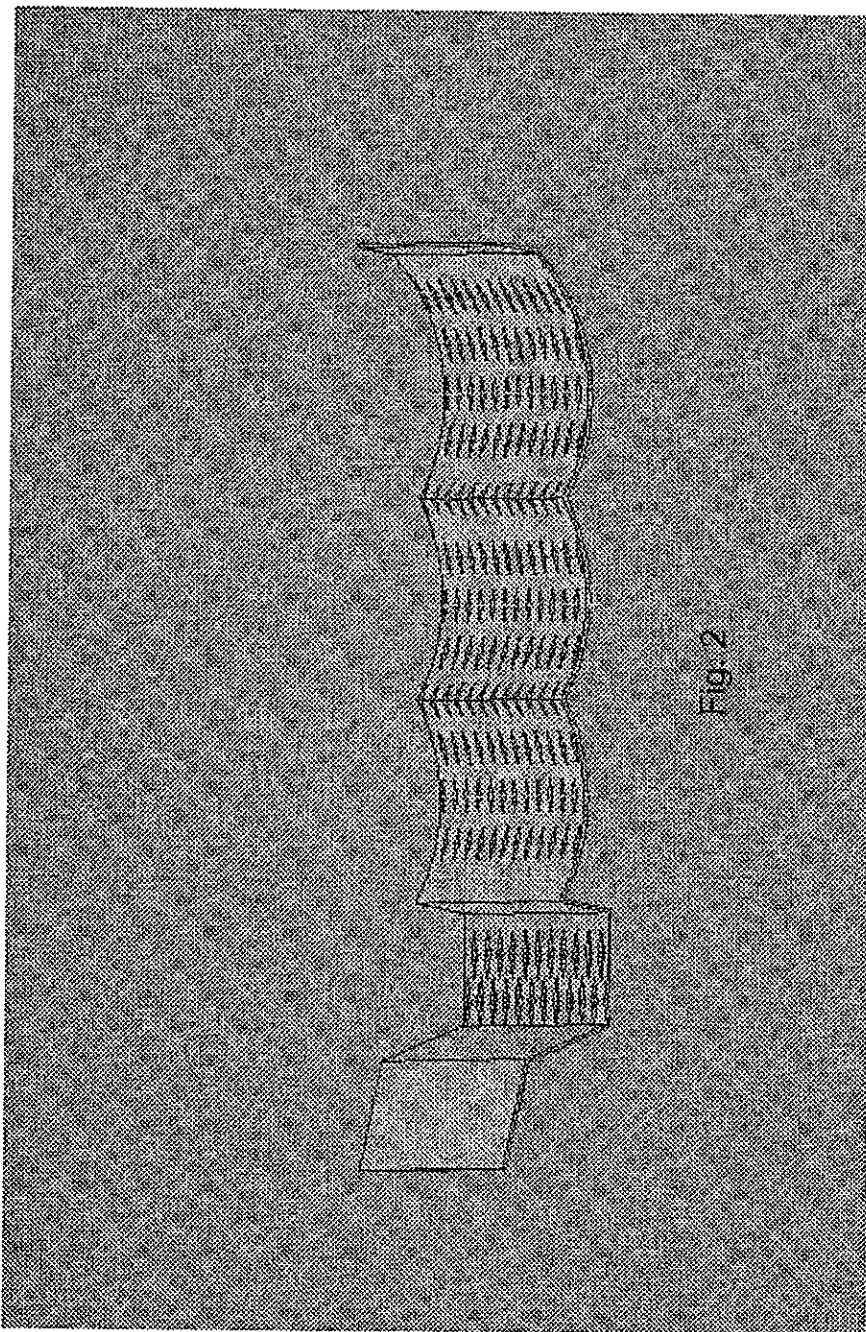


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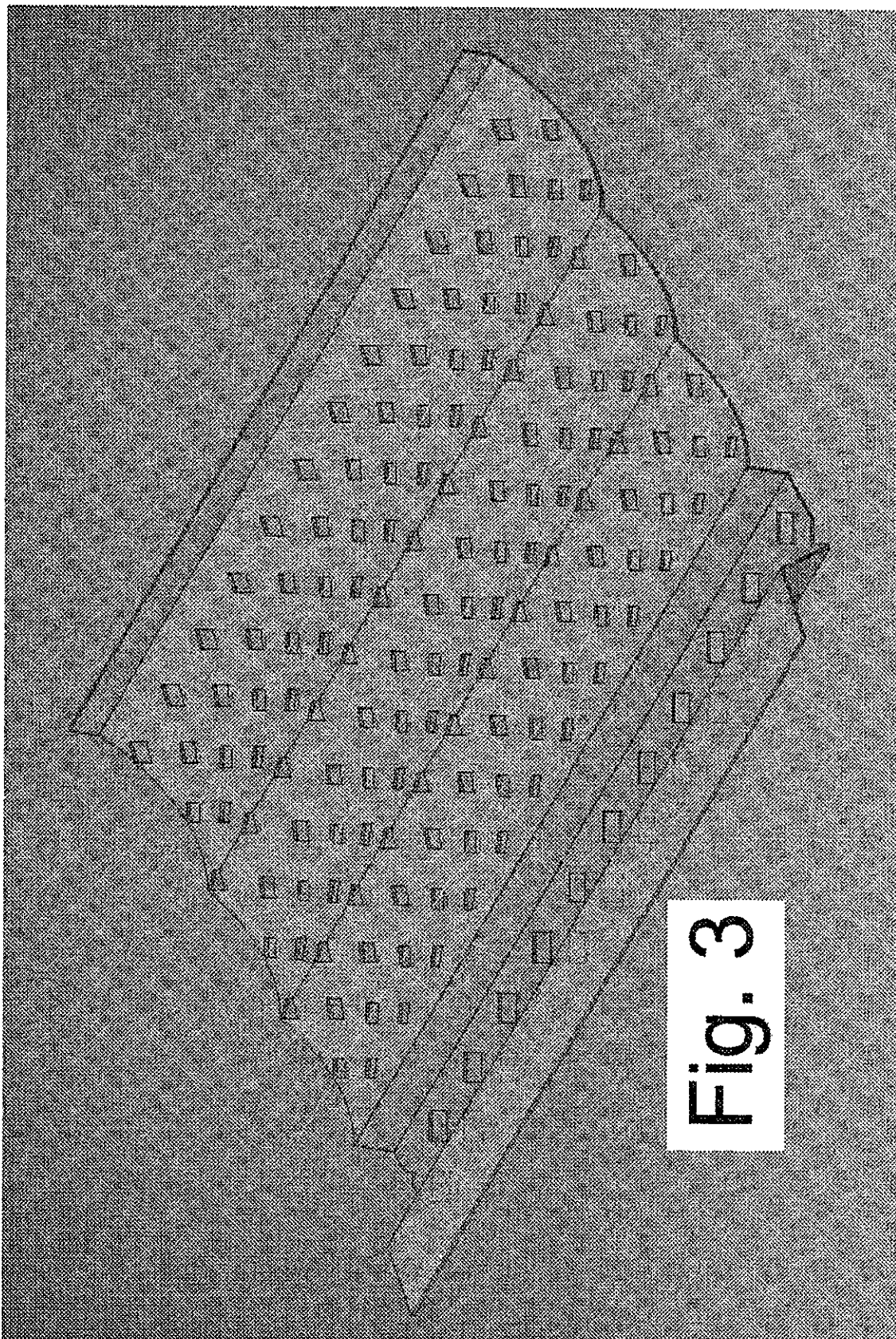


Fig. 3



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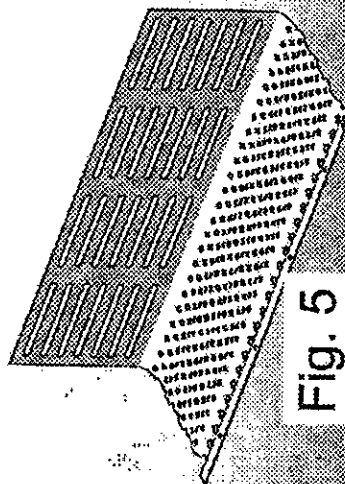


Fig. 5

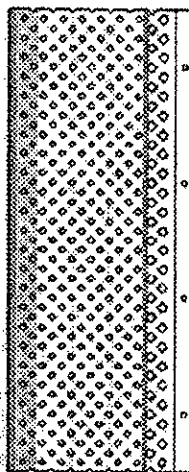


Fig. 4

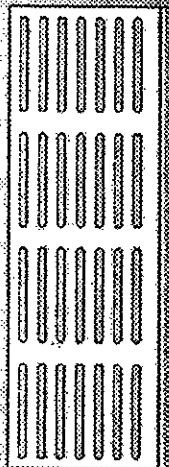


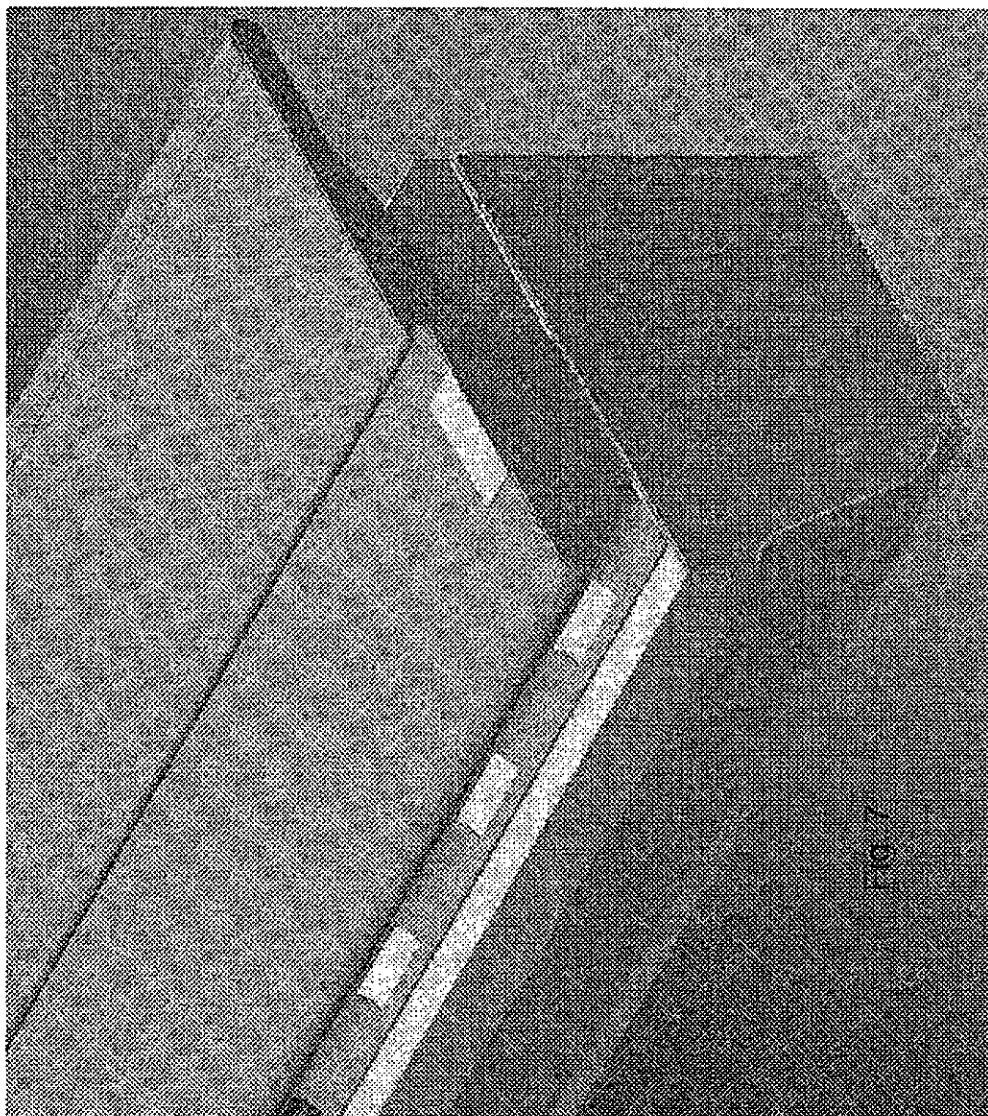
Fig. 6

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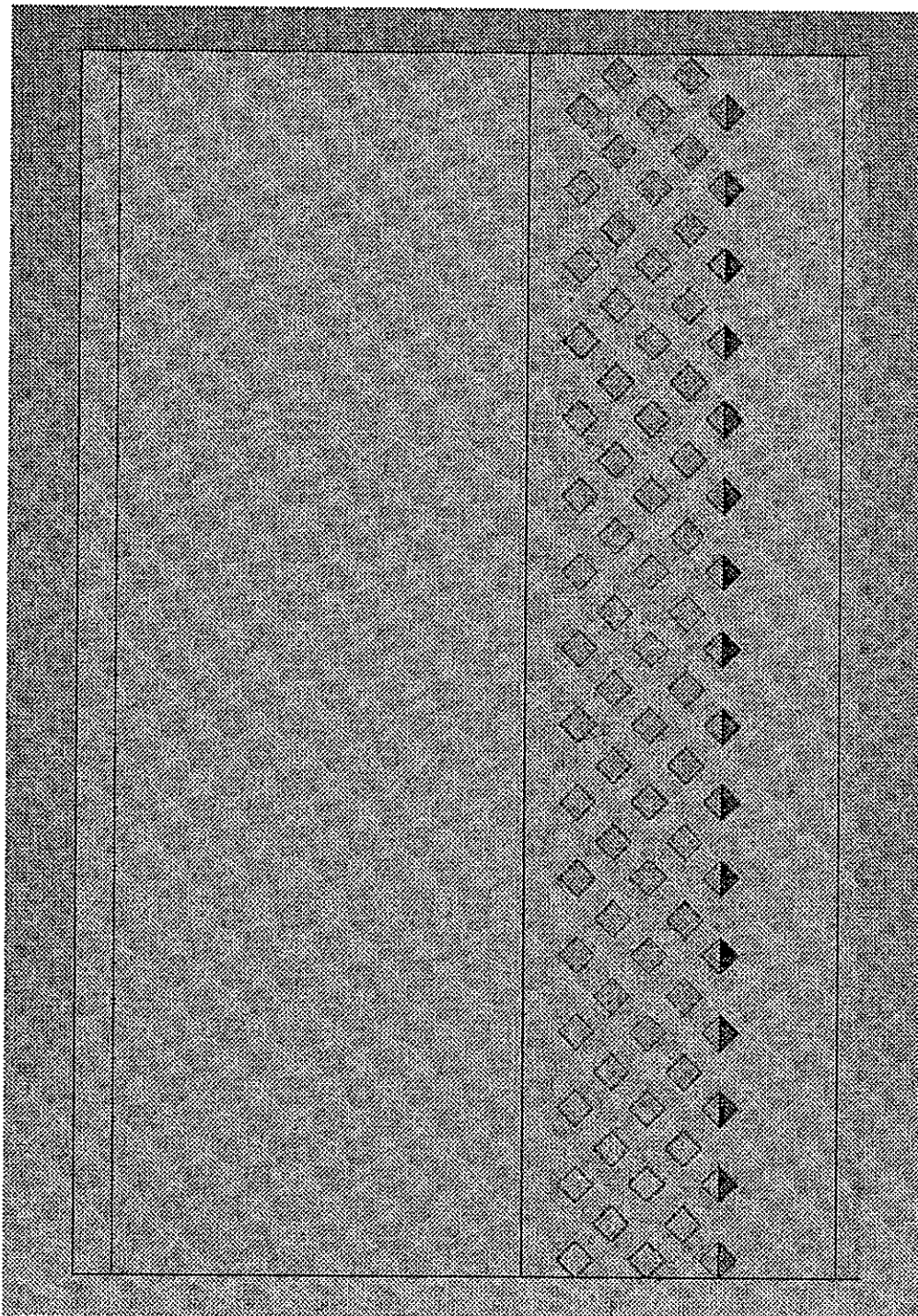


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**FIG. 8**

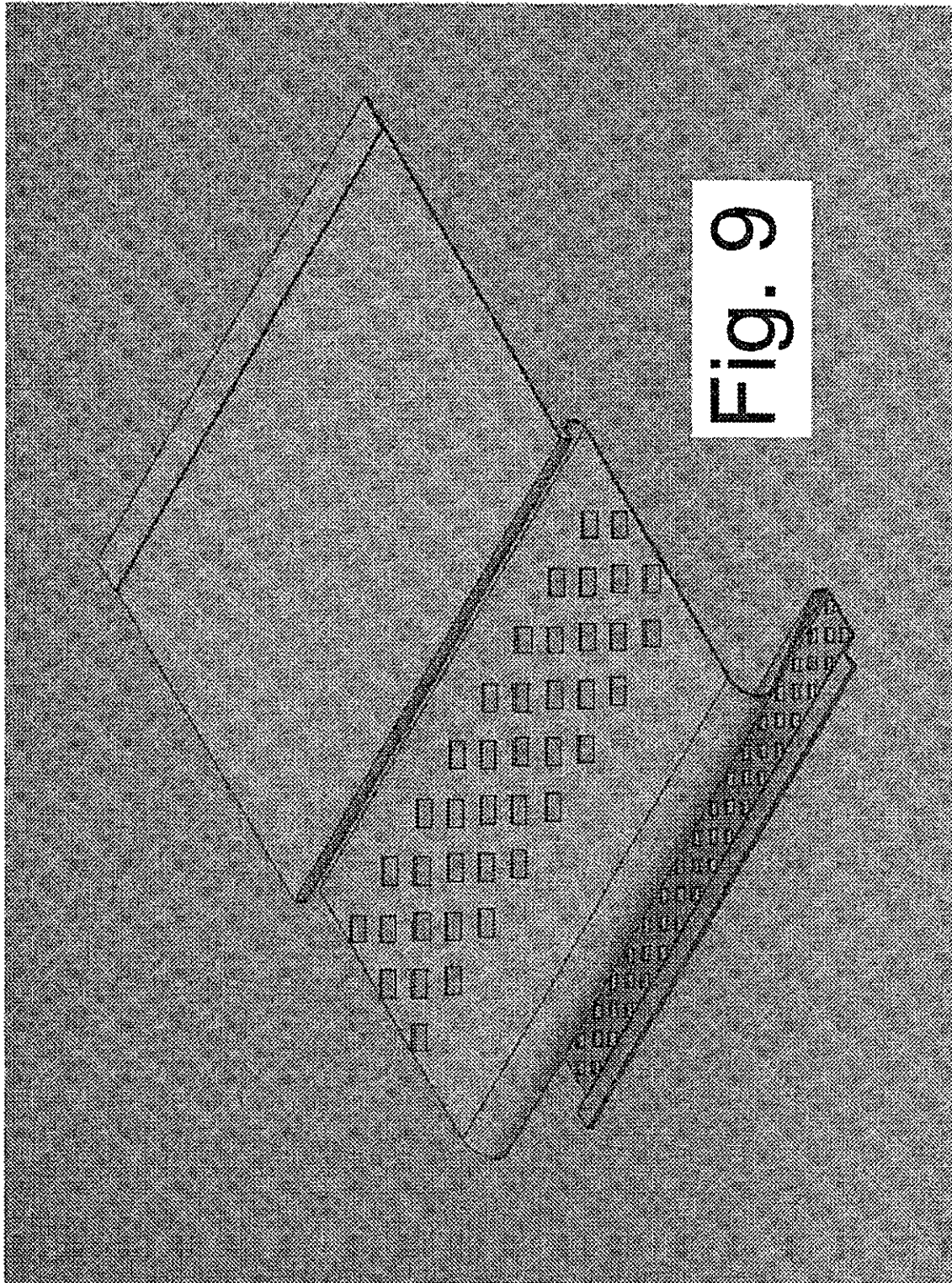


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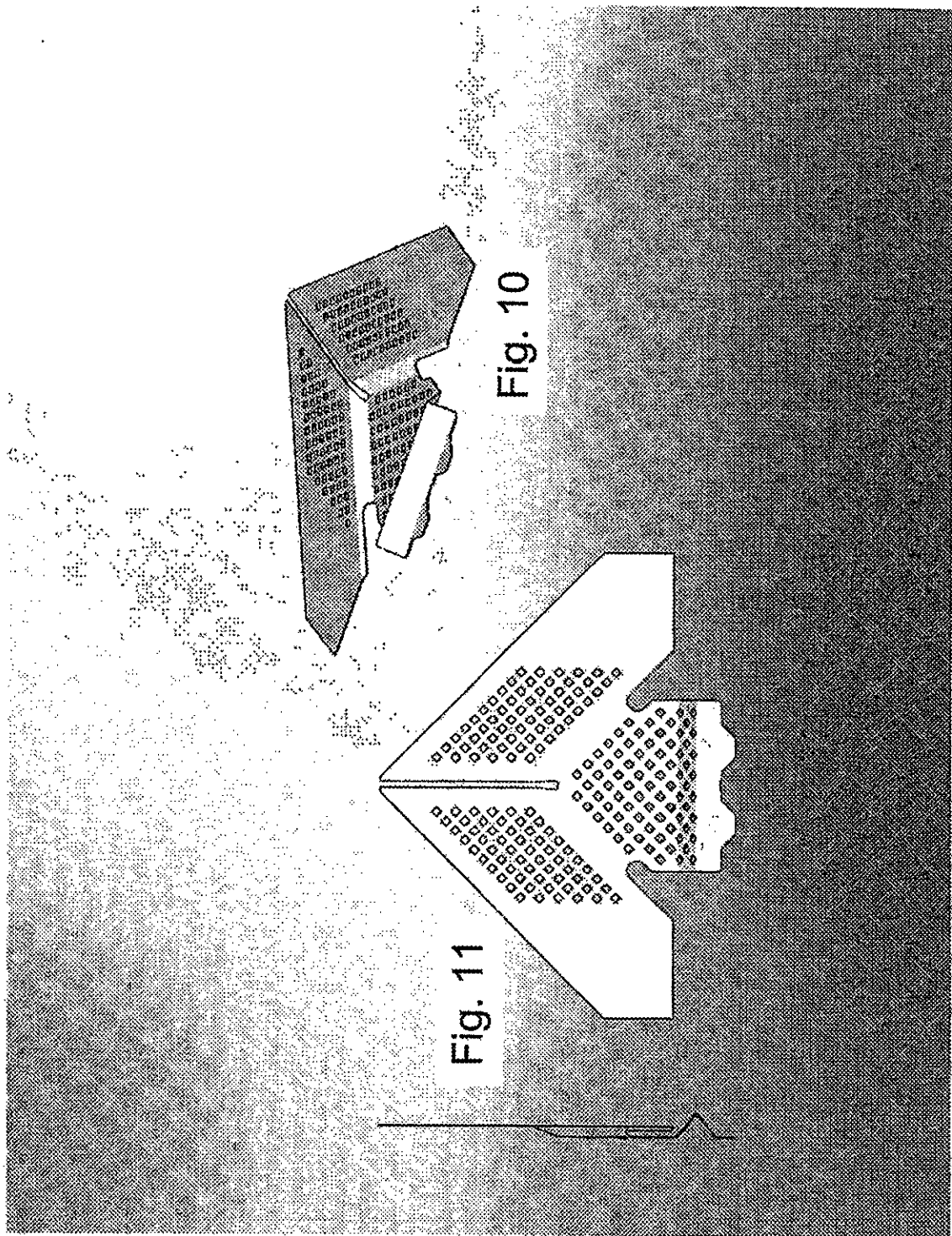
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**APPARATUS FOR PREVENTION OF PESTS AND DEBRIS FROM GUTTERS**

CROSS REFERENCE TO RELATED APPLICATIONS

The present application is a Continuation and claims the benefit under 35 U.S.C. 120 of pending of United States Application entitled APPARATUS FOR PREVENTION OF PESTS AND DEBRIS FROM GUTTERS, naming Eric J. Bachman as inventor, filed May 2, 2017, Application Ser. No. 15/584,698, which is incorporated herein by reference in the entirety. Application Ser. No. 15/584,698 in turn claims benefit under 35 U.S.C. § 119(e) of United States Provisional Patent Application entitled APPARATUS FOR PREVENTION OF PESTS AND DEBRIS FROM GUTTERS, naming Eric J. Bachman as inventor, filed May 2, 2016, Application Ser. No. 62/330,821, which is incorporated herein by reference in the entirety.

TECHNICAL FIELD

The present disclosure generally relates to the field of gutters, and more particularly to an apparatus for prevention of pests and debris from gutters.

BACKGROUND

Gutters are widely employed in commercial and residential structures to capture water, particularly from rain, that falls from a roof of the commercial and residential structures. The capture of rainwater may protect a foundation of the commercial and residential structures by channeling water away from the foundation of a structure and may further prevent undesired erosion. A problem associated with conventional gutters is that debris may collect in the gutters rendering the gutters inoperable to collect excess water from the roof. Also, gutters may attract pests and rodents, particularly when they contain debris.

SUMMARY

The present disclosure is directed to an apparatus for prevention of pests and debris from gutters. The apparatus for prevention of pests and debris from gutters may include a cover for protecting a gutter. The cover may include a plurality of apertures aligned to capture the water flowing from the roof of a structure. It is contemplated that a first portion of the cover may include apertures of a first size while a second portion of the cover may include apertures of a second size, where the second size is greater than the first size. Additionally, apparatus for prevention of pests and debris for gutters may include a fascia plate to protect the fascia gap between the roof of a structure and the gutter. The fascia plate may include pre-made slots to allow ventilation and improve installation by providing cutouts to allow quick adjustment in the vertical height of the fascia plate while also allowing quick adjustment for any horizontal irregularities of the roofline during installation of the fascia plate.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not necessarily restrictive of the present disclosure. The accompanying drawings, which are incorporated in and constitute a part of the specification, illustrate subject matter of the disclosure.

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Together, the descriptions and the drawings serve to explain the principles of the disclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

The numerous advantages of the disclosure may be better understood by those skilled in the art by reference to the accompanying figures in which:

5 FIG. 1 depicts a perspective view of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure;

FIG. 2 depicts a side view of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure;

10 FIG. 3 depicts a perspective view of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure;

FIG. 4 depicts a portion of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure;

15 FIG. 5 depicts a portion of a drop in gutter cover for protecting a gutter in accordance with an alternative embodiment of the present disclosure;

FIG. 6 depicts an exploded view of a fascia plate of the drop in gutter cover in accordance with an embodiment of the present disclosure;

20 FIG. 7 depicts a gutter cover assembly for protecting a gutter in accordance with another embodiment of the present disclosure;

FIG. 8 depicts a perspective view of a gutter cover assembly for protecting a gutter in accordance with an embodiment of the present disclosure;

25 FIG. 9 depicts a perspective view of a gutter cover assembly for protecting a gutter in accordance with an embodiment of the present disclosure;

FIG. 10 depicts a perspective view of a corner diverter section in accordance with an embodiment of the present disclosure; and

30 FIG. 11 depicts a top view of a corner diverter section in accordance with an embodiment of the present disclosure.

DETAILED DESCRIPTION

Reference will now be made in detail to the subject matter disclosed, which is illustrated in the accompanying drawings.

Referring to FIGS. 1-11, an apparatus for prevention of debris and pests from a gutter in accordance with embodiments of the present disclosure are shown. It is contemplated that the process by which the apparatus prevents debris and pests from a gutter may be a filtration system. It is additionally contemplated that the apparatus for prevention of debris and pests from a gutter may only include a single layer of material be used for drainage whereby conventional products may include multiple layers including a screen and a base layer. It is contemplated that a gutter may refer to a rain catching device and may be also known as an eaves-trough, eaves channel, dripster, and guttering.

Referring to FIGS. 1-5, a drop in gutter cover, which may primarily be a direct drainage product, for prevention of debris and pests from a gutter in accordance with embodiments of the present disclosure are shown. In one embodiment, the drop in gutter cover attaches to the front lip of the gutter. In another embodiment, the drop in gutter cover is installed to at least one of the back edge of the gutter, the fascia, the drip edge, the flashing, or under a first row of shingles. In another embodiment, the drop in gutter cover is



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installed without lowering the gutter on all applications. In another embodiment, the draining ability of the drop in gutter cover comes from numerous small perforations punched through a solid piece of a material. In another embodiment, the drop in gutter cover is installed level with the top lip of the front gutter. In another embodiment, the drop in gutter cover is installed below the top lip of the front of the gutter. In another embodiment, the plane of the drop in gutter includes more material than void.

Referring to FIG. 1, a perspective view of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure is shown. It is contemplated that a first portion of the drop in gutter cover may include apertures of a first size while a second portion of the drop in gutter cover may include apertures of a second size, where the second size is greater than the first size. The drop in gutter cover may include a plurality of apertures of a first size, arranged in a way where water droplets traveling a straight line may cross at least one of the apertures.

In one embodiment, apertures of a first size including a diamond-shaped aperture are aligned such that a side of each diamond-shaped aperture forms an oblique angle with the fascia of the roof. For example, all the apertures of a first size may include a diamond-shaped aperture including at least one side of the diamond-shaped aperture forming an oblique angle with the fascia of the roof.

In one embodiment, there are a range of 11 to 15 rows of apertures of a first size in the drop in gutter along a direction orthogonal to the direction of the fascia of the roof. For example, there may be 13 rows of apertures of a first size in the drop in gutter along a direction orthogonal to the direction of the fascia of the roof. In one embodiment, a centroid location of the apertures of the first size are spaced in a range of 3/8 to 5/8 inch. For example, the centroid location of the apertures of a first size may be spaced 1/2 inch along the length of the drop in gutter cover that runs in a direction parallel to the fascia of the roof.

In one embodiment, the size of the apertures of a first size is in a range of 1/16 to 3/16 inch wide. For example, the size of the apertures of the first size may be 1/8 inch wide. In another embodiment, the apertures of a first size are diamond-shaped. It is contemplated that the oblique angle formed by at least one side of the diamond-shaped apertures of the apertures of the first size with the fascia of the roof may be the same angle.

In one embodiment, there are a range 1 to 4 rows of apertures of a second size in the drop in gutter along a direction orthogonal to the direction of the fascia of the roof. For example, there may be 2 rows of apertures of a second size in the drop in gutter along a direction orthogonal to the direction of the fascia of the roof. In another embodiment, a centroid location of the apertures of the second size are spaced in a range of 3/8 to 5/8 inch. For example, the centroid location of the apertures of a second size may be spaced 1/2 inch along the length of the drop in gutter cover that runs in a direction parallel to the edge of the roof.

In one embodiment, the size of the apertures of a second size is in a range of 1/4 to 1/2 inch wide. For example, the size of the apertures of the second size may be 3/16 inch wide. In another embodiment, the apertures of the second size are diamond-shaped. It is contemplated that the oblique angle formed by at least one side of the diamond-shaped apertures of the apertures of the second size with the fascia of the roof may be the same angle. It is further contemplated that the larger size of the apertures of the second size will allow roof shingle granule(s) to pass through the apertures of the second size while the smaller size of the apertures of the first

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size will prevent roof shingle granule(s) from passing through the apertures of the first size.

While the apertures are shown as diamond-shaped, they may be circular, triangular, square and various other shaped. The apertures of the first size may prevent debris from entering the gutter. The apertures of the first size may also prevent leaves (e.g. deciduous tree leaves and coniferous tree needles), fruits (e.g. nuts, berries, and samaras) and seeds from entering the gutter. It is contemplated that the apertures of the second size may be about 3/16 inch wide. The larger sized apertures may be suitable for allowing more water to pass through along with allowing roof shingle granule(s) to pass.

Referring to FIG. 2, a side view of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure. As shown the drop in gutter cover is installed at an angle, such as 10 to 30 degrees from the rear of the gutter closest to the structure to the lip of the gutter. This may be advantageous as allowing water to pass over the apertures of the first size while preventing roof shingle granule(s) from accumulating and clogging the apertures of the first size. It is further contemplated that an angle of 10 to 30 degrees may reduce or limit the ability of debris to accumulate on the surface of the drop in gutter. In a preferred embodiment, the angle of the drop in gutter cover may be 15 to 20 degrees. It is contemplated that the angle of the drop in gutter cover may allow water to flow away from the house at a speed that permits effective passage of water through the apertures of the cover. Additionally, the first portion of the drop in gutter cover may include a substantially flat surface or may include a corrugated, curved, or wave-like, surface. It is contemplated that a non-flat surface of a drop in gutter cover may slow the flow of water and allow an increased amount of water to pass through the apertures of the first size when compared to a flat surface of a drop in gutter cover or a flat surface of a traditional gutter cover. For example, water flowing down a corrugated surface may slow each time the water encounters resistance to flow as the water moves to a ridge of the corrugated surface.

In one embodiment, the drop in gutter cover includes a plurality of flat portions along a direction parallel to the fascia of the roof that form the corrugated surface of the first portion of the drop in gutter cover. For example, a flat portion along a direction parallel to the fascia of the roof may connect all the apertures of the first size at a same apex of the corrugated surface. By way of another example, a flat portion along a direction parallel to the fascia of the roof may connect apertures of the first size in a same valley of the corrugated surface. By way of yet another example, a flat portion along a direction parallel to the fascia of the roof may connect apertures of the first size that are on a same ascending or descending slope of the corrugated surface. It is contemplated that the apertures of the first size that are connected by a flat portion of the corrugated surface along a direction parallel to the fascia of the roof at an apex or valley of the corrugated surface may allow a greater volume of water to pass through the apertures of a first size than apertures of a first size connected on a same ascending or descending slope of the corrugated surface along a direction parallel to the fascia of the roof.

As further shown in FIG. 2, the second portion of the drop in gutter cover may include a channel where the apertures of the second size may be located. This may further improve capture of water. It is contemplated that the channel may cause the water to churn in the channel and aid in roof shingle granule(s) passing through the apertures of the second size. For example, water as a sheet may flow in the



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channel in a circular motion moving roof shingle granule(s) over the apertures of the second size until the roof shingle granule(s) pass through the apertures of the second size. It is contemplated that passage of roof shingle granule(s) through the apertures of the second size may enhance water drainage through the apertures of the second size. For example, it is contemplated that should roof shingle granule(s) obstruct the apertures of the second size water drainage would be impeded. It is therefore contemplated that when apertures of the second size are not obstructed the apertures can pass water at a greater velocity due to water filling the channel. For example, as water fills the channel the potential energy related to the depth of the water will force water through the apertures of a second size with greater velocity than if the water had not pooled in the channel. It is further contemplated that the velocity of water passing through the apertures of a second size, due to water pooling in the channel of the second portion of the drop in gutter, is greater than the velocity that would be possible through the apertures of the first size that does not have a channel of similar dimensions as the channel in the second portion of the drop in gutter.

In one embodiment, the channel in the second portion has a depth in the range of 3/16 to 7/16 inch. For example, the depth of the channel in the second portion of the drop in gutter cover may be chosen from one of the depths of 1/4 inch, 3/8 inch or 1/2 inch. In one embodiment, the first portion of the drop in gutter cover includes 2 ridges. For example, the direction of the surface of the first portion of the drop in gutter cover may change direction at least 4 times such that there are 2 ridges in the first portion of the drop in gutter cover. It is contemplated that more or less than 2 ridges may be included in the first portion of the drop in gutter cover.

It is contemplated that the drop in gutter cover may be installed with fasteners applied to a front ridge of the gutter and where connecting to the fascia board of a roof. It is contemplated that the fasteners used to install the drop in gutter cover may be one or more of a screw, a nail, a pin, a stake, or any other fastener that may securely hold the drop in gutter cover in place to the fascia board and the front ridge of the gutter.

In one embodiment, the drop in gutter cover is formed of various rigid, lightweight material such as a metal, an alloy, a plastic or a composite. For example, the drop in gutter cover may be formed from at least one of an aluminum, a metallic composite, a polymer, a polymer composite, a polyvinyl chloride, or a fiberglass. In another embodiment, the drop in gutter cover is formed from a sheet of steel coated in an alloy. For example, the drop in gutter cover may be formed from steel that is hot-dip coated in a zinc-aluminum-magnesium alloy.

Referring to FIG. 3, a portion of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure. In one embodiment, the drop in gutter cover includes a plurality of valley portions and a plurality of peak portions along a direction parallel to the fascia of the roof that form the corrugated portion of the drop in gutter cover. For example, a plurality of valley portions along a direction parallel to the fascia of the roof may connect at a ridge or peak portions that connects a row of apertures of the first size at a same apex of the corrugated surface. In one embodiment, two ridges may be formed in the first portion of the drop in gutter to connect apertures of the first size at a same peak of the corrugated surface along a direction parallel to the fascia of the roof. It is contemplated that the apertures of the first size that are located in the plurality of valleys in the first portion of the drop in gutter may pass

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more water than apertures of the first size that are located on a flat surface. Additionally, the apertures may be placed along the lines whereby the widest portion of the apertures are located co-linearly with the lines of the valleys and ridges, which improves drainage.

Referring to FIG. 4, a portion of a drop in gutter cover for protecting a gutter in accordance with an embodiment of the present disclosure is shown. As shown, the layout of the apertures is arranged to capture water along any path it should take from the roof. In one embodiment, a centroid location of the apertures of the first size are spaced, in a range of 3/8 to 1/2 inch. For example, a centroid location of the apertures of a first size may be spaced 1/2 inch along the length of the drop in gutter cover that runs in a direction parallel to the fascia of the roof. In another embodiment, a centroid location of the apertures of the second size are spaced in a range of 3/8 to 1/2 inch. For example, the centroid location of the apertures of a first size may be spaced 1/2 inch along the length of the drop in gutter cover that runs in a direction parallel to the edge of the roof.

In one embodiment, the size of the apertures of a first size is in a range of 1/16 to 3/16 inch wide. For example, the size of the apertures of the first size may be 1/8 inch wide. In another embodiment, the apertures of a first size are diamond-shaped. It is contemplated that the oblique angle formed by at least one side of the diamond-shaped apertures of the apertures of the first size with the fascia of the roof may be the same angle.

In one embodiment, the size of the apertures of a second size is in a range of 1/8 to 1/4 inch wide. For example, the size of the apertures of the second size may be 3/16 inch wide. In another embodiment, the apertures of the second size are diamond-shaped. It is contemplated that the oblique angle formed by at least one side of the diamond-shaped apertures of the apertures of the second size with the fascia of the roof may be the same angle. It is further contemplated that the larger size of the apertures of the second size will allow roof shingle granule(s) to pass through the apertures of the second size while the smaller size of the apertures of the first size will prevent roof shingle granule(s) from passing through the apertures of the first size.

Referring to FIG. 5, a portion of a drop in gutter cover for protecting a gutter in accordance with an alternative embodiment of the present disclosure. As shown in FIG. 5, the drop in gutter cover may further include a fascia plate that is formed with the drop in gutter cover. It is noted herein that the various embodiments, dimensions, features and architecture described previously herein should be interpreted to extend to the apparatus of FIG. 5.

FIG. 6 depicts an exploded view of a fascia plate of the drop in gutter cover in accordance with an embodiment of the present disclosure. The fascia plate may protect a fascia gap between the roof of a structure and the gutter. The fascia plate may include pre-made slots to allow ventilation and improve installation by providing cutouts to allow quick adjustment in the vertical height of the fascia plate while being installed.

For example, fascia plate may include pre-made slots which may run along a length of the fascia plate. The pre-made slots may improve ventilation and also may enhance installation. As the vertical height of the fascia gap may vary, the vertical height of the fascia plate may be adjusted. For example, the pre-made slots may allow the fascia plate to be installed next to a roof that includes horizontal irregularities. For example, a varying number of slots may be removed when installation of the fascia plate is required adjacent to a roof that has a changing or varying

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level at its edge. The pre-made slots allow an installer to quickly adjust the height of the fascia plate during an installation process. In an embodiment of the disclosure, the pre-made slots may be about 6 to 8 inches long and may be about 3/8 inch wide. There may be a half inch between each of the channels. While the fascia plate may be suitable for a 3 to 4-inch fascia gap, through use of the pre-made slots, the vertical height of the fascia plate may be quickly reduced by an installer to 1 inch, 2 inches, 3 inches and the like in an efficient manner during installation.

Referring to FIG. 7, a gutter cover assembly for protecting a gutter in accordance with another embodiment of the present disclosure is shown. As shown in FIG. 7, the gutter cover assembly may be a surface tension product and may include a plurality of apertures placed within a water channel. It is contemplated that the gutter cover assembly functioning as a surface tension product may reverse the flow of water and direct the flow of water into the water channel of the gutter cover. However, in another embodiment of the disclosure, it is contemplated that diamond-shaped apertures may be placed along the water channel. For example, there may be approximately six rows of diamond-shaped apertures starting from a top of the water channel and extending into the location where the cover panel is fastened into a gutter lip. It is contemplated that there may be two to eight rows of diamond-shaped apertures located in the water channel. These diamond-shaped apertures may be off-set and overlap. It is further contemplated that roof shingle granule(s) may pass through the diamond-shaped apertures as water churns in the water channel.

It is contemplated that the gutter cover assembly and corner diverter of FIGS. 7-11 may be formed of various rigid, lightweight material such as metal, plastic and composites without departing from the scope and intent of the present disclosure. For example, the gutter cover assembly and corner diverter may be formed from aluminum, polyvinyl chloride, or fiberglass. In another embodiment, the gutter cover assembly and corner diverter are formed from a sheet of steel coated in an alloy. For example, the gutter cover assembly and corner diverter may be formed from steel that is hot-dip coated in a zinc-aluminum-magnesium alloy.

Referring to FIG. 8, a gutter cover assembly for covering a gutter in accordance with an embodiment of the present disclosure is shown. In one embodiment, the gutter cover assembly includes an upper portion that is flat and secured to a roof under the shingles. In another embodiment, the gutter cover assembly includes an upper portion that is bent and attached directly to the fascia of a roof. For example, the gutter cover assembly may be secured under the first row of shingles. In one embodiment, the upper portion of the gutter cover assembly includes apertures.

In one embodiment, there are in a range 4 to 8 rows of apertures in the upper portion of the gutter cover assembly along a direction orthogonal to the direction of the edge of the roof. For example there, may be 5 rows of apertures in the gutter cover assembly along a direction orthogonal to the direction of the edge of the roof. In another embodiment, a centroid location of the apertures on the upper portion of the gutter cover assembly are spaced in a range of 3/8 to 5/8 inch. For example, the centroid location of the apertures on the upper portion of the gutter cover assembly may be spaced 1/2 inch along a direction parallel to the edge of the roof.

In one embodiment, the size of the apertures on the upper portion of the gutter cover assembly is in a range of 1/8 to 1/4 inch wide. For example, the size of the apertures on the upper portion of the gutter cover assembly may be 3/16 inch

wide. In another embodiment, the apertures on the upper portion of the gutter cover assembly size are diamond-shaped. In another embodiment, at least one side of the diamond-shaped apertures on the upper portion of the gutter cover assembly form an oblique angle with the edge of the roof. In another embodiment, the oblique angle formed by at least one side of the diamond-shaped apertures on the upper portion of the gutter cover assembly with the edge of the roof is the same angle. It is contemplated that the size of the apertures on the upper portion of the gutter cover assembly will allow roof shingle granule(s) to pass through the apertures.

In one embodiment, the diamond-shaped apertures located in the water channel of the gutter cover assembly may be sized in the same range and dimensions, and with the same centroid location spacing as the apertures in the upper portion of the gutter cover assembly. It is contemplated that the apertures in the lower portion of the gutter cover assembly are arranged in a way where water droplets traveling a straight line may cross at least one of the apertures. While the apertures are shown as diamond-shaped, they may be circular, triangular, square and various other shaped. It is contemplated that the apertures may prevent debris from entering the gutter. It is further contemplated that the apertures may prevent leaves (e.g. deciduous leaves, coniferous needles), fruits (e.g. nuts, berries, and samaras) and seeds from entering the gutter.

Referring to FIG. 9, a perspective view of a gutter cover assembly for protecting a gutter in accordance with an embodiment of the present disclosure. In one embodiment, the diamond-shaped apertures located in the water channel of the gutter cover assembly may be sized in the same range and dimensions, and with the same centroid location spacing as the apertures of the first size in the first portion of the drop in gutter cover. In one embodiment, a centroid location of the apertures in the water channel of the gutter cover assembly are spaced in a range of 3/8 to 5/8 inch. For example, the centroid location of the apertures in the water channel of the gutter cover assembly may be spaced 1/2 inch along the length of the gutter cover assembly that runs in a direction parallel to the fascia of the roof.

In one embodiment, the size of the apertures in the water channel of the gutter cover assembly is in a range of 1/16 to 3/16 inch wide. For example, the size of the apertures in the water channel of the gutter over assembly may be 1/8 inch wide. In another embodiment, the apertures in the water channel of the gutter cover assembly are diamond-shaped. It is contemplated that the oblique angle formed by at least one side of the diamond-shaped apertures of the apertures of the first size with the fascia of the roof may be the same angle.

Referring to FIG. 10, a perspective view of a corner diverter section in accordance with an embodiment of the present disclosure is shown. In one embodiment, the corner diverter section includes apertures. In one embodiment, the size of the apertures of the corner diverter section is in a range of 1/8 to 1/4 inch wide. For example, the size of the apertures of the corner diverter section may be 3/16 inch wide. In another embodiment, a centroid location of the apertures of the corner diverter section are spaced in a range of 3/16 to 1/2 inch.

In one embodiment, there is a first centroid location spacing of the apertures of the corner diverter section and a second centroid location spacing of the apertures of the corner diverter section. For example, the first centroid location spacing of the apertures of the corner diverter section may be in the range of 3/16 to 5/16 inch and a second centroid location spacing of the apertures of the corner

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diverter section may be in the range of 1/16 to 7/16 inch. In another embodiment, the centroid location spacing of apertures on an upper portion of the corner diverter section is different from the centroid location spacing of apertures on a lower portion of the corner diverter section. In another embodiment, the centroid location spacing of apertures on the upper portion of the corner diverter section is smaller than the centroid location spacing of the apertures on the lower portion of the corner diverter section. While the apertures of the corner diverter section are shown as diamond-shaped, they may be circular, triangular, square and various other shaped. In one embodiment, diamond-shaped apertures of the corner diverter section are arranged such that at least one edge of the diamond-shaped apertures are either orthogonal or parallel to the direction of the edge of the roof.

In one embodiment, there are in a range of 5 to 7 rows of apertures in the upper portion of the corner diverter section along a direction orthogonal to the direction of the edge of the roof. For example, there may be 6 rows of apertures in the upper portion of the corner diverter section along a direction orthogonal to the edge of the roof. In one embodiment, there are 6 to 11 rows of apertures in the lower portion of the corner diverter section along a direction orthogonal to the direction of the edge of the roof. It is contemplated that the number of rows of apertures that extend from the side of the corner diverter section closest to the roof in an orthogonal direction to the edge of the roof will vary based on the shape of the corner diverter section at a particular row location.

In another embodiment, the corner diverter section includes an angled ridge disposed near the front lip of the gutter to prevent water from flowing off the corner diverter section and thereby avoiding capture by the gutter. In another embodiment, the angled ridge of the corner diverter section includes apertures on one surface of the angled ridge and no apertures on another surface of the angled ridge. For example, the angled ridge may be formed from two surfaces joined at a location to form the ridge where one surface of the ridge faces the roof and includes apertures while another surface of the ridge facing away from the house and has no apertures.

In one embodiment, the corner diverter section attaches to the front lip of the gutter. In another embodiment, the corner diverter section is installed under the first row of shingles. In another embodiment, the upper portion of the corner diverter section is disposed next to the upper portion of the gutter cover assembly. It is contemplated that the apertures on the upper portion of the corner diverter section will be disposed next to the upper portion of the gutter cover assembly. It is further contemplated that there is a declining surface that connects the upper portion of the corner diverter section and the lower portion of the corner diverter section.

FIG. 10 depicts a top view of a corner diverter section in accordance with an embodiment of the present disclosure. A corner diverter may be employed in corners of two gutters. Conventional devices are formed of multiple pieces. The corner diverter of the present disclosure may be a single integrated piece and may further include a ridge to prevent water flow across and then off the corner diverter. In one embodiment, the upper portion of the corner diverter section includes a gap that divides the upper portion into two side portions. It is contemplated that the gap in the upper portion of the corner diverter section will have a number of benefits relating to installation. For example, the gap allows the two side portions of the upper portion of the corner diverter section to flex independently of each other. By way of

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another example, the gap allows the corner diverter section to be installed with a greater number of roofing and/or shingle configurations and components.

It is believed that the present disclosure and many of its attendant advantages will be understood by the foregoing description, and it will be apparent that various changes may be made in the form, construction and arrangement of the components without departing from the disclosed subject matter or without sacrificing all of its material advantages. The form described is merely explanatory, and it is the intention of the following claims to encompass and include such changes.

What is claimed is:

1. A cover for protecting a gutter, comprising:

a first portion, the first portion including apertures of a first size aligned to capture water flowing from a roof of a structure, wherein the apertures of the first size are punched through a solid piece of material and include a width in a range of 1/16 to 3/16 inch, wherein the first portion extends in a range of 3 to 4 inches and includes 11 to 15 rows of apertures of the first size which are spaced in a range of 3/8 inch to 5/8 inch, the first portion having a corrugated surface;

a second portion, the second portion including a channel and apertures of a second size, the apertures of the second size are punched through the solid piece of material, wherein the channel includes two vertical walls joined by a horizontal bottom surface, a first vertical wall of the channel is proximate to the first portion and a second vertical wall is proximate to an end edge of the second portion, wherein the channel is configured to direct water to pool and flow in a circular motion before draining through the apertures of the second size, wherein the apertures of the second size are larger than the apertures of the first size and include a width in a range of 1/4 to 1/2 inch, wherein the second portion extends in a range of 3/4 to 1.5 inch from the first portion and includes 1 to 4 rows of apertures of the second size which are spaced in a range of 3/8 inch to 1/2 inch, the channel having a depth of 3/16 inch to 1/8 inch;

wherein an end of the first portion is configured to be mounted to a fascia of the roof and the end edge of the second portion is configured to be mounted on top of a front lip of the gutter such that a bottom of the channel is below a top of the front lip of the gutter.

2. The cover as claimed in claim 1, wherein the cover is at an angle of 15 to 20 degrees, and the cover is formed from at least one of an aluminum, a polyvinyl chloride, a fiberglass, or a sheet of steel that is hot-dip coated in a zinc-aluminum-magnesium alloy.

3. The cover as claimed in claim 1, wherein the apertures of the first size and the apertures of the second size include a diamond-shaped opening, and the apertures of the first size include a width of 1/8 inch and the apertures of the second size include a width of 3/8 inch.

4. The cover as claimed in claim 3, wherein the diamond-shaped opening of the apertures of the first size and the apertures of the second size are aligned such that a side of each diamond-shaped opening forms a same oblique angle with the fascia of the roof and the centroid location of the apertures of the first size is spaced 1/2 inch along a direction parallel to the fascia of the roof and the centroid location of the apertures of the second size is spaced 1/2 inch along a direction parallel to the fascia of the roof.

5. The cover as claimed in claim 1, wherein the first portion having a corrugated surface has at least two ridges.



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6. The cover as claimed in claim 5, wherein the apertures of the first size are placed co-linearly with lines of the at least two ridges.

7. The cover as claimed in claim 1, further comprising: a fascia plate extending from the end of the first portion of the cover.

8. The cover as claimed in claim 7, wherein the fascia plate is formed of a solid piece of material and includes a plurality of pre-made slots punched through the solid piece of material.

9. The cover as claimed in claim 8, wherein the plurality of pre-made slots run along a length of the fascia plate.

10. The cover as claimed in claim 8, wherein each pre-made slot is six to eight inches long.

11. The cover as claimed in claim 10, wherein each pre-made slot is 3/8 inch wide.

12. The cover as claimed in claim 8, wherein the fascia plate has a depth of three to four inches, and rows of the plurality of pre-made slots have a half inch between each row.

13. The cover as claimed in claim 8, wherein the fascia plate is bendable along a row of pre-made slots.

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